



GLOBAL SYSTEMS GROUP
A DIVISION OF LEGGETT & PLATT

800-343-8138

417-237-6254

gsgcompanies.com

info@gsgcompanies.com

TK 306 Roll Pack

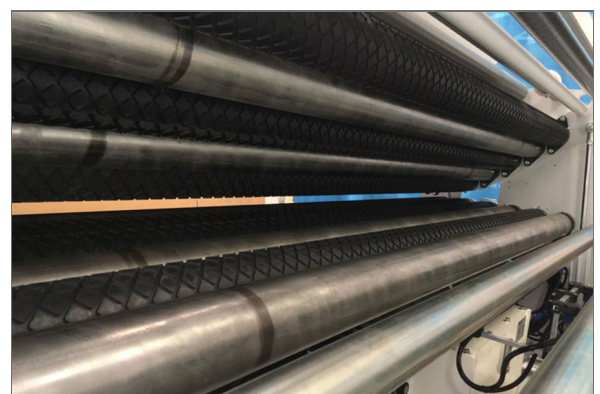
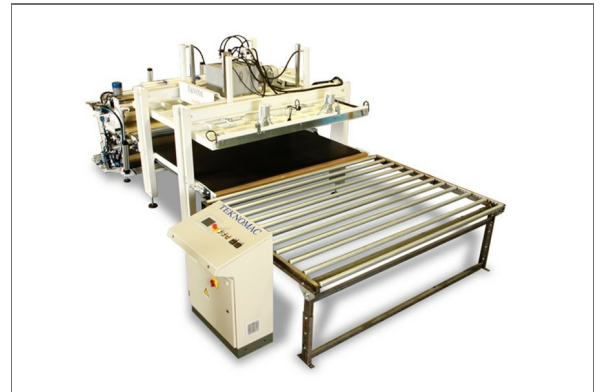
Compress and roll mattress products for cost-effective packaging.

A hydraulic press, combined with a mechanical roll-pack section, compresses and rolls a mattress into a 12" – 16" diameter roll. Product can be bagged or wrapped in a single piece of film. Product dimensions can vary with the programmable roll-pack cylinder. The TK 306 can roll the following products:

- Pocket spring units
- Bonnell/other spring units
- Memory foam
- Latex
- Foam

Specifications

Max mattress width	85" (2.2 m)
Max mattress length	85" (2.2 m)
Max height under pressure roller	20" (51 cm)
Infeed/outfeed conveyor height	Min = 34" (86 cm)
Overall height	94" (239 cm) not including film
Max film width	96" (2.4 m)
Film maximum width	94" (2.4 m)
Voltage (v/ph/hz)	380 3-phase (multi-voltage transformer optional)
Current (amps)	32 (at 380 V)



Air consumption (cfm) 3.2

Air pressure 80 to 95 psi (5.5-6.5 bars)

Total shipping weight (lbs) 6,173 lbs (2,800 kg) (TK390 unit additional)

Production (units/minute) 1 queen per minute, not folded