



**GLOBAL SYSTEMS GROUP**  
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# PFM-1300 Flange Machine

The PFM-1300 provides maximum flanging productivity for moderate-sized goods. The new Porter PFM-1300 Flange Machine is perfectly matched for your quilt panels that fall between the thin goods the PFM-1000 is designed for, and the thick, dense panels the PFM-4000 is best suited for.

The PFM-1300 is a great median flanger/serger for the bulk of the mattress industry goods. Utilizing the proven, trusted "walking foot technology" that Porter is known for, it can quickly and efficiently process the most common range of quilted panels produced in your factory.



## Features & Benefits

- Recommended operating speed: 3,600 RPM
- Maximum panel thickness: 2 1/2" (64 mm)
- Estimated daily yield: 850 panels/8hr shift

## Specifications

**Max Sewing Speed-rpm** 4000

**Recommended Sewing Speed-rpm** 3600

**Max Panel Thickness** 2 1/2" (64mm)

**Min Panel Thickness** 1/8" (3mm)

**SPI** 4-5

**Yield** 850 +/-panels/8 hour shift

**Seam Width** 3/4" (19mm)

**Presser Foot Height** 5/8" (15.9 mm)

**Needle Type** 135 x 7

**Needle Size** #24

**Voltage** 220 (alternative voltages available)

**Current** 5 amps

**Air pressure** 80 psi

**Air consumption (cfm)** 2 cfm

**Weight (gross)** 405 lbs. / 184 kg

**Shipping Dimensions** 59" x 34" x 51" / 150 x 86 x 130 cm