



**GLOBAL SYSTEMS GROUP**  
A DIVISION OF LEGGETT & PLATT

800-343-8138

417-237-6254

[gsgcompanies.com](http://gsgcompanies.com)

[info@gsgcompanies.com](mailto:info@gsgcompanies.com)

# PFM-1000 Flange Machine

The PFM-1000 Flange Machine is a panel-sewing machine that handles medium-to-thick panels. It features a speed of 3200rpm and yields 700 +/- panels in an eight-hour shift.

## Features & Benefits

- Handles medium to thick panels.
- Material: 3/8" – 4" (9.5 mm – 101 mm)
- Speed: 3200 rpm @ 4 spi
- Footprint: 48" x 20" (1.2 m x .51 m)
- Seam width: 3/4" (19 mm)
- Presser foot height: 1/2" (12.7 mm)
- Yield: 700+/- panels/8-hour shift

## Specifications

**Max Sewing Speed** 3,200 RPM

**Recommended Sewing Speed** 2,800 RPM

**Max Panel Thickness** 4" (101.6 mm)

**Min Panel Thickness** 3/8" (9.5 mm)

**SPI** 4-5

**Yield** 700 +/--panels/8 hour shift

**Seam Width** 3/4" (19 mm) (or 1"(25mm)optional)

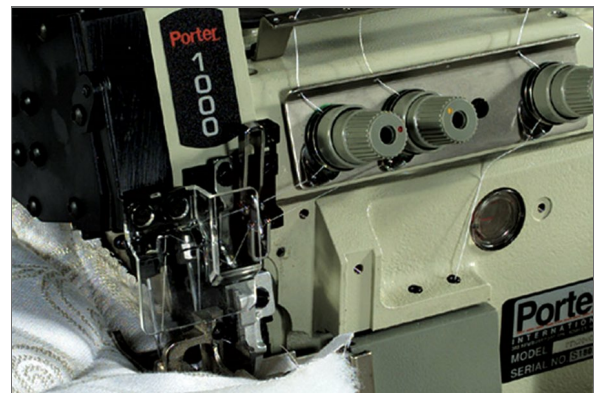
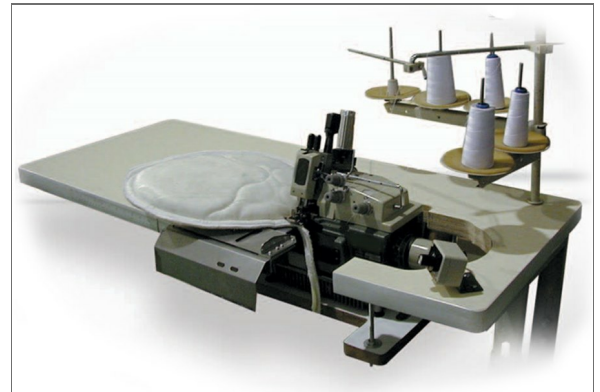
**Presser Foot Height** 1/2" (12.7 mm)

**Needle Type** 135 x 7

**Needle Size** #22

**Voltage** 220 (alternative voltages available)

**Current** 5 amps



**Air Pressure** 80 psi

**Air Consumption (cfm)** 2 cfm

**Weight (gross)** 405 lbs. / 184 kg

**Shipping Dimensions** 59 x 34 x 51" / 150 x 86 x 130 cm