



GLOBAL SYSTEMS GROUP
A DIVISION OF LEGGETT & PLATT

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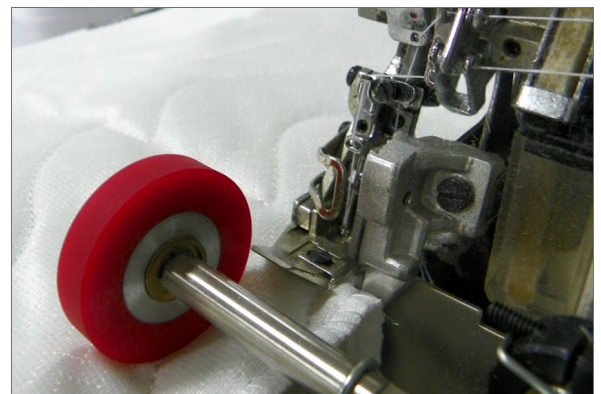
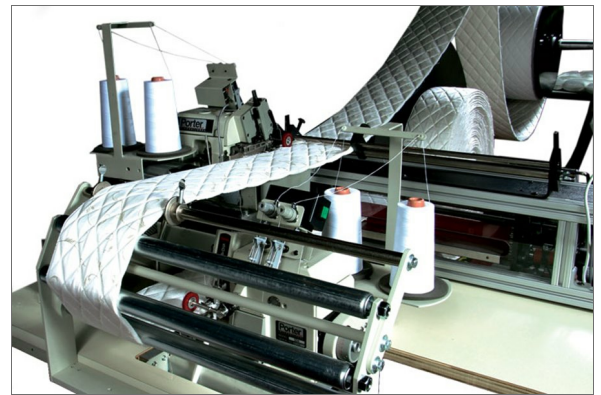
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PE504-OU Over/Under Double Border Serger System

Features & Benefits

- Two right-hand sewing heads operating in over and under technique
- Border width from 3 ½" – 21" (89 mm – 533 mm)
- Increased material capacity to 40" (1 m) rolls
- Ability to idle one sewing head when necessary
- Serged borders feed directly to a variable tension winder
- Independent sewing drives, eliminates clutch and Jack shaft
- Material: Up to ½" (12.7 mm)
- Speed: 6000 rpm @ 4.5 spi
- Footprint: 54" x 90" (1.3 m x 2.3 m)
- Yield: 40+/- yards/minute
- Maintain your machine with quality OEM machine parts and save money doing it! Choose these quality parts kits specifically designed to keep your Porter equipment operating at peak performance.



Specifications

Max Sewing Speed-rpm 6000

Recommended Sewing Speed-rpm 5000

Max Border Thickness 1/2" (127 mm)

Min Panel Thickness Flat

Border Width 3.5in - 21in (89 mm - 533 mm)

SPI 5

Yield 40 +/- yards/minute 36.5 +/- meters/minute

Needle Type DC x 27

Needle Size 21

Voltage 220 (alternative voltages available)

Current 15 amps

Air pressure 80 psi

Air consumption (cfm) 4 cfm

Weight (gross) 1360 lbs. / 617 kg

Shipping Dimensions 124 x 57 x 75" / 315 x 145 x 190 cm