



GLOBAL SYSTEMS GROUP
A DIVISION OF LEGGETT & PLATT

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PE-504/DO double border serger

This double-border serger utilizes two opposite-facing sewing heads to automatically feed border material through the machine for simultaneous over-edging. This simultaneously trims the edge and secures it with an overedge stitch for a clean finish to improve other downstream operations.

It's built for high-volume production for years to come!

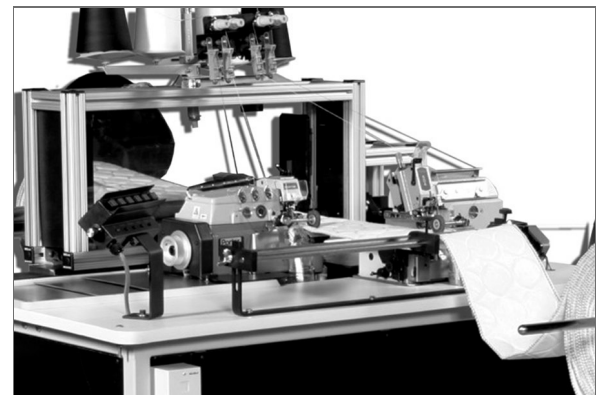


Features & Benefits

- New optional feature: add flange behind the serging operation!

Specifications

Max Sewing Speed	6,000 rpm
Recommended Sewing Speed	5,000 rpm
Max Border Thickness	½" (127 mm)
Min Panel Thickness	Flat
Border Width	3.5 in – 21in (89 mm – 533 mm)
SPI	5
Yield	40 +/- yards/minute (36.5 +/- meters/minute)
Needle Type	DCx27
Needle Size	21
Voltage	220 (alternative voltages available)
Current	15 amps
Air Pressure	80 psi



Air Consumption 4 cfm

Weight 1260 lbs / 617 kg

Shipping Dimensions 124 x 57 x 75" / 315 x 145 x 190 cm

Footprint 54" x 112" (1.3 m x 2.8 m)