



GLOBAL SYSTEMS GROUP
A DIVISION OF LEGGETT & PLATT

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PAT-400 Handle Tacker Machine

The PAT-400 is a handle tacker machine with a programmable and single-needle lockstitch sewing head. It operates at a speed of 2200rpm and yields 130 +/- borders per eight-hour shift.

Features & Benefits

- Programmable sewing head
- Single needle lockstitch sewing head
- Material: 3/8" (9.5 mm)
- Speed: 2200 rpm
- Footprint: 47" x 23" (1.2 m x .58 m)
- Yield: 130+/- borders/4 handles/8-hour shift



Specifications

Maximum sewing speed 2,800 rpm

Recommended sewing speed 2,200 rpm

Max material thickness 3/8" (9.5 mm)

Min panel thickness Flat

SPI Programmable up to 0.787" (20mm)

Yield 130 +/- borders/4 handles/8 hour shift

Max Box and Cross Size 4" X 4" (100mm X 100mm)

Max Clamp Height 0.787" (20mm)

Max number of programs 512

Needle type 135X17

Needle size 18

Voltage 220 (alternative voltages available)

Current 5 amps

Air pressure 80 psi

Air consumption 1/2 cfm

Weight 730 lbs (331 kg)

Shipping dimensions 73 X 58 X 65" (185 X 147 X 165 cm)