



PTS-515-SS

Gusset-Forming Machine

Gusset machine from Porter® International folds and sews pillowtop gusset material, adding flange to reduce manual production steps and improve pillowtop construction workflow.



| SPECIFICATIONS | PTS-515-SS |
|-------------------------|--|
| Stitch type | Overlock with safety stitch |
| Standard Folder | 5" (12.7cm) wide V gusset (Options available up to 8 1/2" / 216 mm) |
| Max Speed-rpm | 4000 |
| Recommended speed-rpm | 3400 |
| Stitches per inch | 5 |
| Needle type | DC x 27 |
| Needle size | 21 |
| Needle height | 11 mm |
| Presser foot height | 8 mm |
| Aux feed device | intergal puller-top and bottom drive |
| Motor type | electronic needle postioner |
| Max. thickness capacity | 6mm/quilted pkg |
| Voltage | 220VAC |
| Current (amps) | 5 |
| Air pressure (psi) | 80 |
| Air consumption (cfm) | 0.5 CFM |
| Weight (gross) | 1099 LBS (498 kg) |
| Shipping dimensions | 99" X 51" X 79" (2.5 x 0.86 x 2 m) |
| Footprint: | 108" x 34" (2.7 x 0.86 m) |

The PTS-515-SS is a gusset/winder machine with an automatic winder and integral top and bottom puller. It features automatic thread-break detection and accepts most standard and offset gusset styles.

- High-speed top and bottom drive synchronized puller keeps all types of material smooth, even, and flat throughout the sewing process.
- High-speed, high-performance sewing head.
- Includes flange mounting rack.
- Automatic thread-break and material-runout sensors.
- Simple to operate and adjust.
- Automatic operation allows the operator to run additional semi-automatic equipment at the same time.

Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading-edge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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