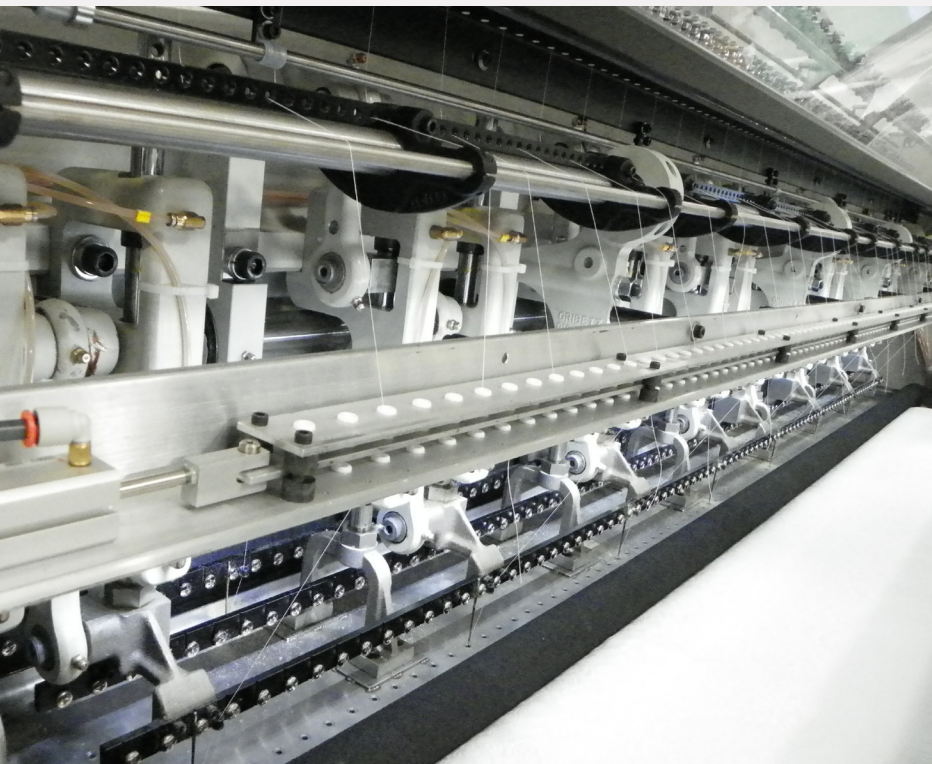




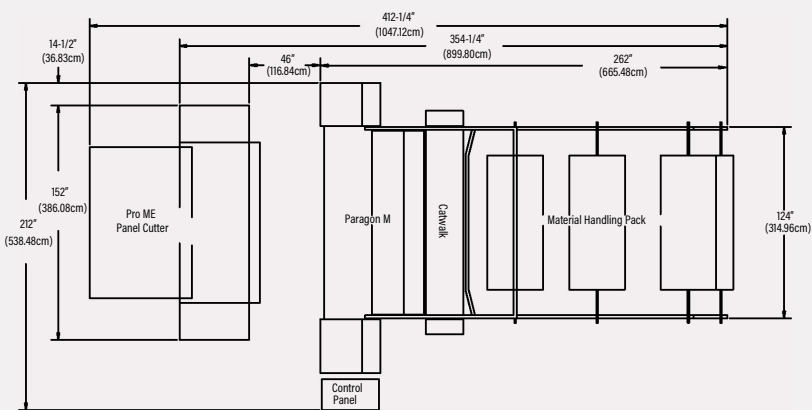
Paragon M+

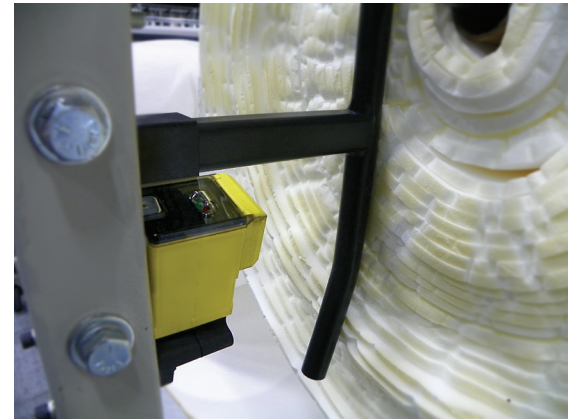
High-Speed, Multi-Needle Chainstitch Quilting Machine

This quilting machine from Gribetz International is the world's fastest and most versatile 3-needle bar multi-needle quilter.



Paragon M+ series machines are designed for all manufacturers where high-speed quilting is required. These machines are suitable for quilting extra-thick and heavy materials such as mattress panels, bedspreads, comforters, and sleeping bags.

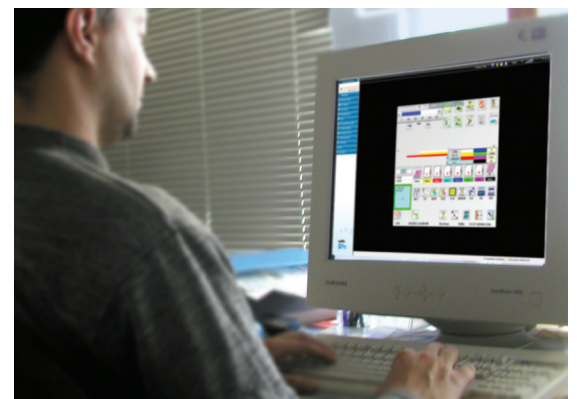




Based on customer feedback, features such as optional, wireless low-material sensors have been added to increase productive runtime.

Date	Initials	PartID	Serial	Model	Description
3002013 07 26	JNC	Test	49999	VIS	Test
3002013 07 26	JNC	Change Drive	49999	VIS	CHARGE AND ROLLER SPROCKETS
3002013 11 18	JNC	Change Ball Screw	49999	VIS	CARRIAGE BALL SCREW
3002013 11 18	JNC	VIS Seal Pad Bearings	49999	VIS	SEALED PULL BLOCK AND FLANGE B.
3002013 11 17	JNC	Test	49999	VIS	Test
3002013 11 15	JNC	Test	49999	VIS	Test
3002013 11 15	JNC	Carrige Ball Screw	49999	VIS	CARRIAGE BALL SCREW
3002013 11 15	JNC	VIS Seal Pad Bearings	49999	VIS	SEALED PULL BLOCK AND FLANGE B.
3002013 11 15	JNC	Change Drive	49999	VIS	CHARGE AND ROLLER SPROCKETS
3002013 11 15	JNC	Linear Bearing Shaft	49999	VIS	CARRIAGE LINEAR SHAFT'S
3002013 11 15	JNC	Change Drive	49999	VIS	NEEDLE AND PRESSER FOOT DRIVE S.L.
3002013 11 15	JNC	Loop Drive	49999	VIS	LOOPER DRIVE CONNECTING LINES
3002013 11 15	JNC	Loop Drive	49999	VIS	FOODER SHAFT AND UPPER BUTTE.
3002013 11 15	JNC	Loop Drive	49999	VIS	RETAINER DRIVE INJECTION INSERTS
3002013 11 15	JNC	Loop Drive	49999	VIS	RETAINER DRIVE INJECTION INSERTS
3002013 11 15	JNC	Loop Drive	49999	VIS	FOODER SHAFT AND UPPER BUTTE.
3002013 11 15	JNC	Loop Drive	49999	VIS	LOOPER DRIVE CONNECTING LINES
3002013 11 15	JNC	Loop Drive	49999	VIS	FOODER SHAFT AND UPPER BUTTE.
3002013 11 15	JNC	Loop Drive	49999	VIS	CARRIAGE LINEAR SHAFT'S
3002013 11 15	JNC	Loop Drive	49999	VIS	CARRIAGE BALL SCREW
3002013 11 15	JNC	Loop Drive	49999	VIS	SEALED PULL BLOCK AND FLANGE B.

New, optional maintenance data software helps keep your machine running better.



New remote access system allows Gribetz service staff direct access to your machine for quicker resolution.



SPECIFICATIONS	PARAGON M+
Speed - Max-rpm	1500
Speed- Recommended T&J-rpm	1250
Available widths	90" (228.6 cm) 110" (279.4 cm) 130" (330.2 cm)
Number of needle bars	3
Needle bar spacing	3"(762 cm) between bars
Needle spacing	1"(2.54 cm)
Needle size	180/140
# of loopers	45
Looper bases	270
Stitch length	5-10 SPI
Recommended stitch length	7 SPI
Quilt Package	Sews Full Range up to Ultra Thick
Pattern Compensation	Yes
Equistitch	Yes
Modem	Yes
Carriage travel	12" (30.5 cm)
Air Pressure	90 psi/6.2 bar
Air Consumption	1.2 CFM
Current (amps)	40, 60 or 70 depending on Voltage
Voltage	Any 3 Phase Voltage- Includes Multi-tap Transformer
CE Approved	Yes
Weight	13,750 lbs/6,237 kg

- Improved feed roller drives for better material control and pattern definition.
- EquiStitch and Pattern Compensation software ensure top stitching integrity and pattern definition.
- Unique Posi-Trim thread control systems eliminate nearly all T&J "tails."
- State-of-the-art control system with new, high-speed Windows® interface.
- Increased visibility with windowed covers allow easy access for regular preventative maintenance.
- Improved, heavy-duty gear boxes with double bearing and hardened main shaft.
- New, easy-to-use quickset material tension devices.
- Integrated internet support via remote access software for online chat with Gribetz technicians, whiteboard training sessions, and more.
- Upgraded tick splice station makes changing materials a breeze.
- LED lighting in the backside looper area and keyboard shelf with manuals cubby.
- Computerized maintenance controls display current status of preventive maintenance procedures with reminders.
- Capable of adding wireless material runout warning system – will alert operators to load materials.

Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading-edge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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