



BCL-301

High-Strength Border Closing Machine

Border machine from Porter® International secures a border-closing operation quickly and efficiently with one-pass stitching on thicker mattress products.



| SPECIFICATIONS | BCL-301 |
|-------------------------|-----------------------------------|
| Stitch type | Single-needle lockstitch |
| Max speed-rpm | 2800 |
| Recommended speed-rpm | 1800 |
| Needle type | 137x17 |
| Needle size | 22 |
| Needle height | 16mm |
| Presser foot height | 14mm |
| Stitches per inch | 4-8 |
| Thread trim | Yes |
| Motor type | Servo needle positioner |
| Max. Thickness capacity | Up to 1/2" (12.7mm) |
| Voltage | 220VAC |
| Yield | 10 Sec op/ average |
| Current (amps) | 5 |
| Air pressure (psi) | 80 |
| Air consumption (cfm) | 0.1 |
| Weight (gross) | 455 lbs (206 kg) |
| Shipping dimensions | 59"x34"x51" (1.5 x 0.86 x 1.3 m) |
| Footprint | 47"x22" (120cm x 56cm) |

The BCL-301 border closing machine closes borders quickly and neatly, ensuring you finish this border production step with good quality and efficiency before moving on to the next operation. The BCL-301 is the ideal machine for quick, simple border closing.

- One-pass closing with lockstitch.
- Greatly de-skills border closing operation.
- Designed to handle thicker goods.
- Adjustable telescoping thread guide.
- Manual operation with auto-tacking, thread trim, and foot lift.
- Heavy-duty triple feed (Walking Foot) for precise seam matching.
- Automatic thread trim for standard or FR thread.

Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading-edge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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