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GAP4700 High-Speed Double Border Serger

The GAP4700 High-Speed Double Border Serger is one of the highest-quality border serger machines on the market. It produces 135ft per minute of double-sided serging at 4 SPI and its original "Over-Under" design eliminates headaches associated with left-handed sewing machines. It features a dual purpose border and pillowtop gusset as well as dual high-speed sergers rated for 8000spm.



Features & Benefits

- 135 Feet per minute of double sided serging at 4 SPI
- Original "Over-Under" design eliminates headaches associated with left-handed sewing machines.
- Dual purpose border and pillowtop gusset
- Dual high-speed sergers rated for 8000 s.p.m.
- Convenient open frame for easy front loading
- 0" to 18.0" standard capacity
- Front indicating ruler with 1/16" gradations
- Independent sewing head control for single sided serging
- Dual industrial AC motors with independent VFD drives
- Electronic thread break detection
- Variable speed puller with industrial quilter-style oversized drive rollers
- Variable tension material rewinding assembly
- Material run out sensor electronically stops machine for roll splicing
- Low-speed material jog for servicing and splicing
- Feed from loaded bin OR pre-wound rolls.
- Oversized heavy walled steel frame for decreased vibration and higher operating speeds



- "No-Bend, No-Lift" border loading in-feed floor stand.
- Options:
 - Adapter module for automatic cut-to-length
 - 36" extension for wider border roll capacity
 - Expanded spare parts kit
 - Border splicing sewing head
 - GAP-EP Ergonomic Therapy floor pad



Specifications

Max Sewing Speed-rpm	4865
Recommended Sewing Speed-rpm	UP TO MAX
Max Border Thickness	1/2"
Min Panel Thickness	1/8"
Border Width	5 TO 36
SPI	5
Yield	80 Linear Feet of Double serged border per minute
Needle Type	Light Ballpoint
Needle Size	B27-18
Voltage	220 VAC, 1 P, 60 Hz
Current	10 amps
Air Pressure	80 psi
Air Consumption (cfm)	~15 cfm
Weight (gross)	1000
Shipping Dimensions	84" x 60" x 72"