



GLOBAL SYSTEMS GROUP
A DIVISION OF LEGGETT & PLATT

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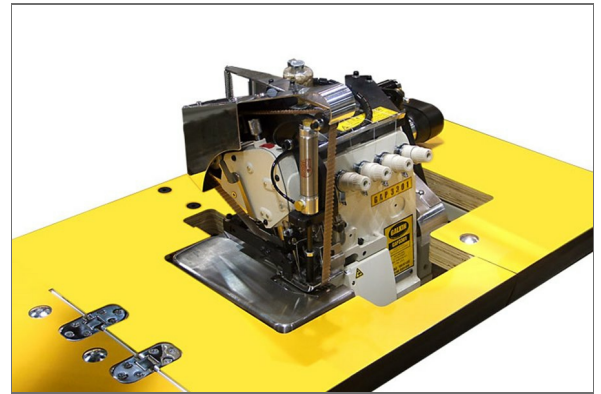
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GAP3301

The GAP3301 is a panel-sewing machine that sews flat panels up to 3.5" thick. It features superior sewing handling and seam quality, and has a pneumatic material compression in the needle-penetration area. GAP3301 also includes a patented Power Trac top-feed assist and high-pressure oiling system with dual filters.

Features & Benefits

- Sews flat panels up to 3.5" thick (3" foam + 0.5" fiber)
- Superior sewing handling and seam quality
- Pneumatic material compression in needle penetration area
- Automatic pneumatic presser foot lift
- Simple to maintain and run
- Fewest moving parts and spare parts costs
- 4500 RPM sewing speed
- High-pressure oiling system with dual filters
- 4-5 stitches per inch
- Patented Power Trac top feed assist
- 3/4" needle spacing
- Flange guide and rear mount flange rack
- Table, stand, thread stand
- Needle Positioning Motor with electronic controls
- Options:
 - GAP-AT Air floatation table
 - GAP-EC Ergonomic Sewing Chair
 - GAP18143CTI Flange Knife and Inserter
 - Stand up ergonomic table and foot pedal
 - Electronic needle positioning motor
 - 1.0" needle gauge spacing
 - VORTECH Jet Waste Removal



Specifications

Max Sewing Speed 4500

Recommended Sewing Speed 4200

Max Panel Thickness 5" (101.6 mm)

Min Panel Thickness Flat

SPI 4-5

Seam Width 3/4" (19 mm) (1" (25 mm) optional)

Needle Type 135 x 7

Needle Size 22

Yield 850+/-panels/8 hour shift

Voltage 220 V

Current 5 amps

Air Pressure 80 psi

Air Consumption (cfm) 2 cfm

Shipping Weight 390 lbs. (177 kg)

Shipping Dimensions 59" x 34" x 51" (150 x 86 x 130 cm)