



GLOBAL SYSTEMS GROUP
A DIVISION OF LEGGETT & PLATT

800-343-8138

417-237-6254

gsgcompanies.com

info@gsgcompanies.com

BMS-1500 Border Modular System

This versatile mattress border system enables you to easily adapt to changing market trends. A single sewing head and base machine is designed to accept affordable interchangeable components to add decorative border ribbon materials, border zippers, join varying materials or create Cinch-loc® ruffled mattress gussets.

Start with any of the following machines and add associated modular components as needed:

- PRM-1500 Automatic Ribbon Machine
- PJM-1500 Border Material Joiner
- PZM-1500 Automatic Zipper Machine
- PCL-1500 Cinch-loc Pillowtop Gusset machine

Addition interchangeable components can produce the following border features:

- Faux pillowtop production
- handle straps
- insert 3-D mesh
- add welt cord trim

Bedding industry trends can change rapidly. The BMS-1500 system is designed to allow you to start with a machine that constructs the border styles your customers currently need, and as needs change, you can bolt on different fixtures to produce new styles.



This can save you money since you won't have to invest in an entirely new machine with every new change, and operator training is minimal as all the automated processes are based on the same core machine

Specifications

Stitch type	Chainstitch (needle configuration depends on application)
Max Speed	2200 rpm
Recommended Speed	2000 rpm
Needle Type	62 x 57
Needle Size	23
Needle Height	5/16" (7.94 mm)
Presser Foot Height	5/16" (7.94 mm)
Motor Type	Servo needle positioner
Max. Thickness Capacity	1/2" (12.7 mm)
Voltage	220/240 VAC SINGLE PHASE (alternative voltages available)
Current	5 amps
Air Pressure	80 psi
Air Consumption (cfm)	2 cfm
Weight (gross)	1060 lbs. (2337 kg)
Shipping Dimensions	124" x 57" x 75" (315 x 145 x 190 cm)