



## *PAT-400*

### *Programmable handle tacking machine*

The strength of a handle depends on the strength of the stitch. Create strong, consistent stitching for handles with this automatic handle machine.

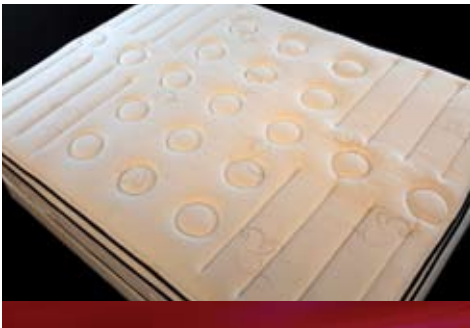


Max sewing speed	2800 RPM
Recommended sewing speed	2200 RPM
Max material thickness	3/8" (9.5mm)
Min panel thickness	flat
SPI	programmable up to 0.787" (20mm)
Yield	130+/-borders/4 handles/8 hour shift
Max Box and Cross Size	4" X 4" (100mm X 100mm)
Max Clamp Height	0.787" (20mm)
Max number of programs	512
Needle type	135X17
Needle size	18
Voltage	220 (alternative voltages available)
Current (amps)	5
Air pressure (psi)	80
Air consumption (cfm)	1/2
Weight	730 lbs (331 kg)
Shipping dimensions	73 X 58 X 65" (185 X 147 X 165 cm)



This programmable handle tacking machine quickly sews on strong handles with a variety of sewing patterns.

- Programmable sewing head
- Single needle lockstitch sewing head
- Multiple size patterns are available with optional clamp sets
- Customize your pattern - many options for sew patterns
- Touch Screen Operation
- Durable and reliable sewing system
- Additional handle fabrication devices and automated systems are available through GSG



Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading edge technology in computerized quilting machines and panel cutters; automated and conventional sewing machines; and mattress packaging equipment.



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