

## Specialty

## POM-500

**Overlock Sewer** 

Overlock sewer from Porter<sup>®</sup> International is the ideal overlock machine for finishing the edges of specialty tick covers.

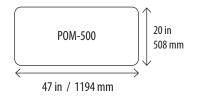
A great deal of value in every machine.



SPECIFICATIONS	POM-500
Max sewing speed	3200 RPM
Recommended sewing speed	2800 RPM
Max panel thickness	1" (25.4 mm)
Min panel thickness	1/8″ (3 mm)
SPI	4 to 5
Seam Width	5 mm overlock
Presser Foot Height	1/2" (12.7 mm)
Needle type	DCX27
Needle size	#14
Voltage	220 (alternative voltages available)
Current (amps)	3
Air pressure (psi)	80
Air consumption (cfm)	1
Weight (gross)	405lbs / 184 kg
Shipping dimensions	59 X 34 X 51″/150 X 86 X 130 cm

Specialty ticking materials can be too stretchy and soft for standard overlock sewing machines. The POM-500 is a high-quality machine that finishes precut specialty ticking and zipper covers.

- Trims a clean edge.
- Overlocks and adds a safety stitch for a secure edge, readying it for downstream processes.
- Can be used to close the cover's corners.



Global Systems Group<sup>®</sup> (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leadingedge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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