

## **Border Systems**



## GS-VBM

Vertical Stitch Border Machine

Single-lane border-quilting machine from Gateway<sup>®</sup> Systems provides high-volume border production and creates stylish, Engineered Borders<sup>™</sup>.



SPECIFICATIONS	GS-VBM
Speed - Max rpm	3000SPM
Maximum Material Width	10"(250mm) on standard machine can be extended up to 18"(460mm)
Minimum Material Width	6.3"(160mm)
Maximum Material Thickness	1.2"(30mm) foam or 10.5oz(300gm) of polyester
Stitch Length	4-10 spi (2.5-6.5mm)
Recommended Stitch Length	7 spi (3.5mm)
Needle Size	Sytem UY 128 GAS size 150
Air Pressure (psi/bar)	90 psi(6bar)
Air Consumption (CFM)	0.5 cfm
Current (amps)	12 amps
Voltage	380 volts 3ph 50Hz (220 volts 3ph 50Hz option).
CE Approved	Yes
Shipping Weight	650kg

The GS-VBM is a high-performance vertical stitch border machine. This fully guarded unit is built of sturdy construction for dependable, high-speed production.

- Vertical stitch border quilter with Pfaff high-speed, double-lock chainstitch sewing head.
- Accepts border widths between 160 mm-250 mm.
- Creates sewn vertical lines between 100 mm-250 mm.
- Efka needle positioner.
- Fully integrated material rewind.
- Top and bottom thread-break detectors.
- Linear bearing and rod for smooth sewing head movement.
- Material infeed dispenser for quick and easy material loading.
- High-quality, oil-free pneumatic system.

Global Systems Group<sup>®</sup> (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leadingedge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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