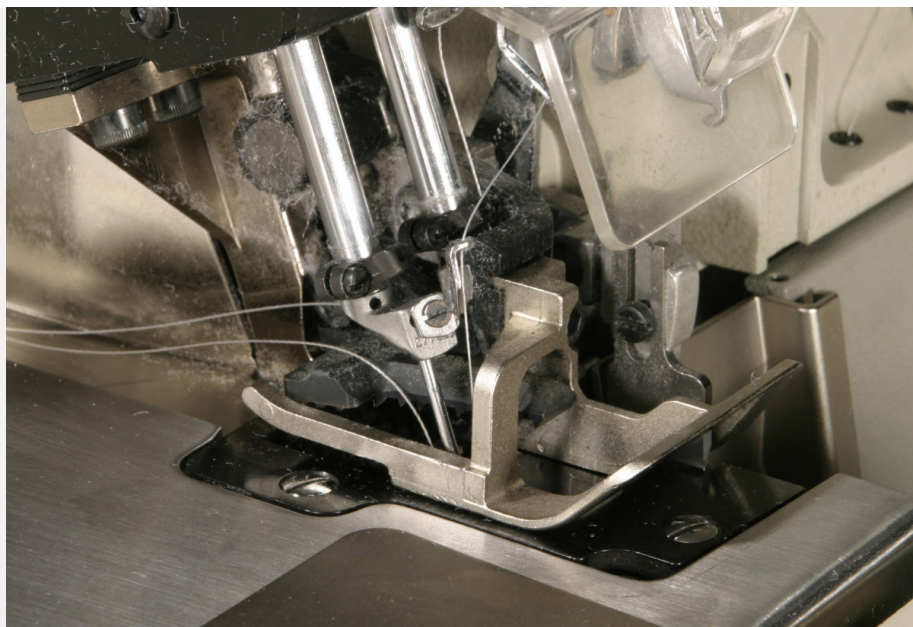




PFM-4000

Heavy-Duty Flanger

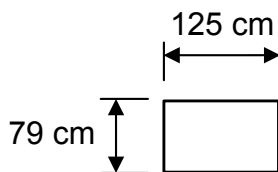
The PFM-4000 from Porter® International is the world's most popular and dependable flange machine with Walking Foot technology that has become the proven industry standard for mattress flangers.



SPECIFICATIONS	PFM-4000
Max sewing speed	4000 RPM
Recommended sewing speed	3600 RPM
Max panel thickness	4" (100mm)
Min panel thickness	1/2" (12mm)
SPI	4
Yield	850+/-panels/8 hour shift
Seam Width	1" (25mm)
Presser Foot Height	15/32" (12mm)
Needle type	135X7
Needle size	22-24
Voltage	220 (alternative voltages available)
Current (amps)	5
Air pressure (psi)	80
Air consumption (cfm)	2
Weight	405 lbs (184 kg)
Shipping dimensions	59 X 34 X 51" (150 X 86 X 130 cm)

The PFM-4000 is equipped with Porter International's Walking Foot system for reliable performance and unsurpassed feeding capability. This unique, patented technology enables you to flange the thickest, densest quilt packages in the industry at the fast rates in the world.

- Patented high-speed spring system.
- Maintains long stitch length at all speeds under most conditions.
- Improved easy-feeding mechanism to handle stretch ticking.
- Automatic linkage cooling and lubricating system.
- Enhanced linkage design substantially increases strength and reliability.
- No adjustment from thin to thick panels.
- Base machine includes flange cutter and waste removal system.
- Can later be adapted to other high-end automated systems offered by GSG.



Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading-edge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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