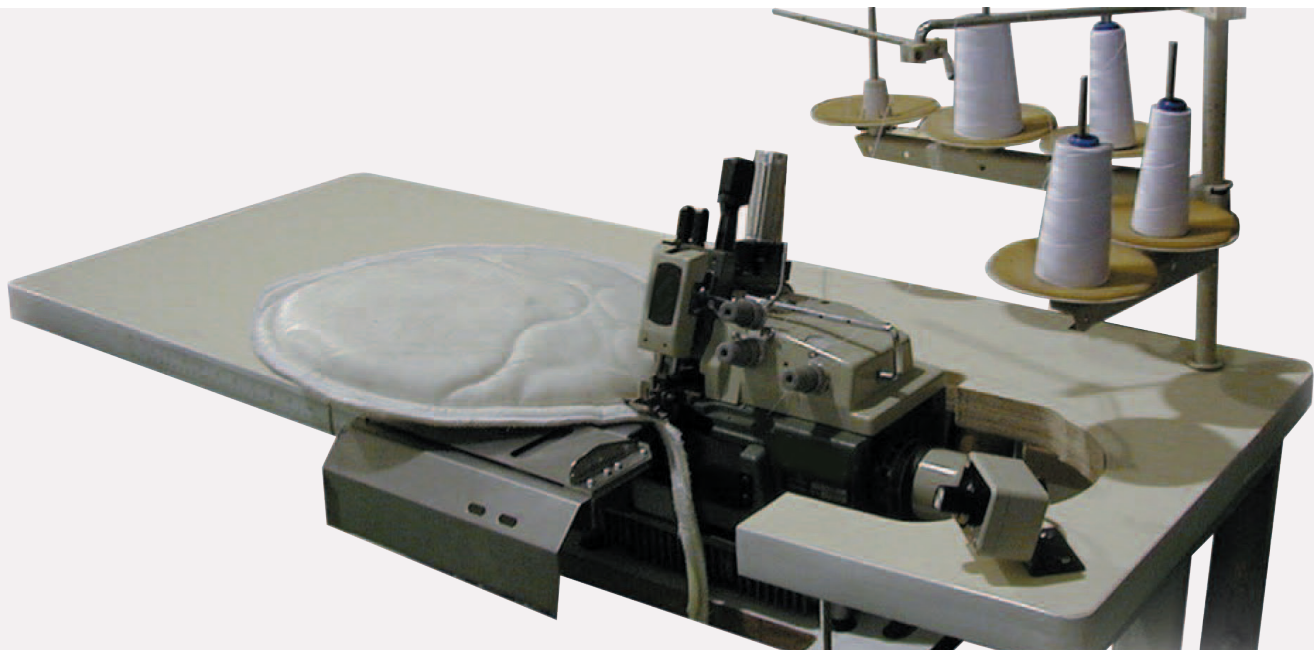




## ***PFM-1000***

### *Flange Machine*

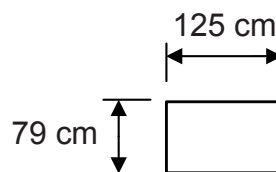
Flange machine from Porter® International is designed to provide the same trusted performance on thinner goods, just as effectively as the PFM-4000 handles thick quilt panels.



| SPECIFICATIONS           | PFM-1000                             |
|--------------------------|--------------------------------------|
| Max sewing speed         | 3200 RPM                             |
| Recommended sewing speed | 2800 RPM                             |
| Max panel thickness      | 2" (50 mm)                           |
| Min panel thickness      | 1/8" (3 mm)                          |
| SPI                      | 4-5                                  |
| Yield                    | 700 +/-panels/8 hour shift           |
| Seam Width               | 3/4" (19 mm)                         |
| Presser Foot Height      | 5/32" (8 mm)                         |
| Needle type              | 135x7                                |
| Needle size              | #22                                  |
| Voltage                  | 220 (alternative voltages available) |
| Current (amps)           | 5                                    |
| Air pressure (psi)       | 80                                   |
| Air consumption (cfm)    | 2                                    |
| Weight (gross)           | 405lbs / 184 kg                      |
| Shipping dimensions      | 59 X 34 X 51"<br>(150 X 86 X 130 cm) |

The PFM-1000 has been the standard of the industry for many years. It is an economically priced, heavy-duty flanger that handles medium-to-thick panels.

- Porter's patented Walking Foot technology provides reliability, performance, and unsurpassed feeding capability.
- Comes complete with an automatic flange knife and convenient waste-removal system.
- Enhance your PFM-1000 with an EDS-T500 Air Table.
- The GSG line of flangers has a model that will fit the performance specifications, automation level, or budget of any factory.



Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading-edge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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