



PAT-400

Programmable Handle-Tacking Machine

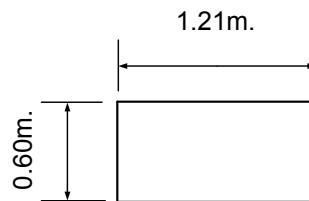
Handle machine from Porter® International creates strong, consistent stitching for handles.



SPECIFICATIONS	PAT-400
Max sewing speed	2800 RPM
Recommended sewing speed	2200 RPM
Max material thickness	3/8" (9.5mm)
Min panel thickness	Flat
Yield	130+/-borders/4 handles/8 hour shift
Max Box and Cross Size	4" X 4" (100mm X 100mm)
Max Clamp Height	0.787" (20mm)
Max number of programs	512
Needle type	135 X 17
Needle size	18
Voltage	220 (alternative voltages available)
Current (amps)	5
Air pressure (psi)	80
Air consumption (cfm)	1/2
Weight	730 lbs (331 kg)
Shipping dimensions	73 X 58 X 65" (185 X 147 X 165 cm)

The PAT-400 is a programmable handle-tacking machine that quickly sews on strong handles with a variety of sewing patterns.

- Programmable sewing head.
- Single-needle lockstitch sewing head.
- Multiple size patterns available with optional clamp sets.
- Customize your pattern with a variety of sew pattern options.
- Touchscreen operation.
- Durable and reliable sewing system.
- Additional handle fabrication devices and automated systems available through GSG.



Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading-edge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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