

## ***BMS-1500***

### *Versatile Mattress Border System*

Border system from Porter® International can be adapted to fabricate a variety of border styles on the same machine. Start with a base machine and add interchangeable fixtures for other border styles as you need them rather than buying a whole new machine for each feature.



SPECIFICATIONS	BMS-1500
Stitch type	Chainstitch (needle configuration depends on application)
Max Speed	2200 rpm
Recommended speed	2000 rpm
Needle type	62X57
Needle size	23
Needle height	5/16" (7.94 mm)
Presser foot height	5/16" (7.94 mm)
Motor type	Servo needle positioner
Max thickness capacity	1/2" (12.7 mm)
Voltage	220/240VAC SINGLE PHASE (alternative voltages available)
Current (amps)	5
Air pressure (psi)	80
Air consumption (cfm)	2
Weight (gross)	1060 lbs (2337 kg)
Shipping dimensions	124 X 57 X 75 (315 X 145 X 190 cm)

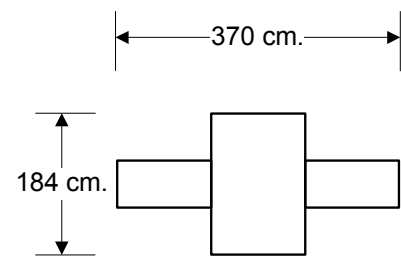
The BMS-1500 enables you to easily adapt to changing market trends. A single sewing head and base machine is designed to accept affordable, interchangeable components to add decorative border ribbon materials and zippers, join varying materials, or create Cinch-loc® ruffled mattress gussets.

Start with any of the following machines and add associated modular components as needed:

- PRM-1500 Automatic Ribbon Machine.
- PJM-1500 Border Material Joiner.
- PZM-1500 Automatic Zipper Machine.
- PCL-1500 Cinch-loc Pillowtop Gusset Machine.

Additional, interchangeable components can produce the following border features:

- Faux pillowtop production.
- Handle straps.
- Insert 3D mesh.
- Add welt cord trim.



Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading-edge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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